SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.

Technical Data Sheet

3M White Metallized Polypropylene Durable Label Material FP032305

Product Description

3M™ White Metallized Polypropylene Durable Label Material FP032305 is a white opaque material that offers durability and opacity. This label product utilizes 3M™ Adhesive P1655 OW, which is a high performance white permanent tackified acrylic adhesive designed for use in demanding environments, including automotive applications. This adhesive offers excellent opacity and adhesion to a wide variety of substrates.

Product Features

- Meets CONEG requirements.
- Liner for 3M label product FP032305 is designed for the ultimate in layflat. The backside of this liner is not printable.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Adhesive Type	P1655OW
Facestock	White Metallized Polypropylene TC2S
Adhesive Coat Weight	1.95 — 2.25 g/100 in²

Attribute Name	Value
Adhesive Thickness	0.028 mm (1.1 mil)
Facestock Thickness	0.058 mm (2.3 mil)
Liner	90# Polyctd. bleached kraft sheet polyethylene coated on two sides
Liner Thickness	0.18 mm (7 mil)

Attribute Name	Value
Convertability	In order to maximize the benefits of 3M™ High Opacity White Acrylic Adhesive P1655, thicker calipers are utilized for a variety of surfaces. Its higher caliper, while desirable for the end use applications, may require extra care during processing Please refer to the die cutting/converting section of this data page or the “Guide to Converting and Handling Label Products” technical bulletin for additional information.

Construction Tested

Adhesion properties determined per TLMI Method using 1.0 mil polyester with 1.1 mil of adhesive on a polished stainless steel panel.

Typical Performance Characteristics

Test Method: TLMI

Attribute Name	Temperature	Substrate	Value
180° Peel Adhesion	23 °C (73 °F)	Stainless Steel	7.85 N/cm (72 oz/in) [1]
Liner Release	23 °C (73 °F)		3 — 9.8 g/cm (15 — 50 g/2 in) [2]
Shear Adhesion			2 h [3]
Loop Tack			4.35 N/cm (70 oz/in) [1]

[1] 300 mm/min (12 in/min)

[2] 180° removal, 300 in/min

[3] 1.0 in² x 1000g

Attribute Name	Value
Application Temperature	5 — 49 °C (40 — 120 °F)
Long Term Temperature Resistance	60 °C (140 °F) [1]
Minimum Long Term Temperature Resistance	-40 °C (-40 °F) [1]

[1] Long Term (day, weeks)

Attribute Name	Value
Note	Calipers are nominal values

Printing

• 3M™ White Metallized Polypropylene Label Product FP032305 is topcoated to accept most film ink systems.

Please be aware that our current production specifications for these materials are primarily qualified for printers who use flexographic, screen printing, and thermal transfer printing processes. 3M has neither done profile work with these products for printing by digital inkjet processes, nor engaged in any lot variation studies, nor taken any special measures in manufacturing or handling of these products with the intent of recommending these products for printing by digital inkjet methods.

Converting

Die cut with steel rule or flatbed dies. The liner also allows kiss cutting and back splitting. The converter can cut through the polyester facestock without cutting through the liner. Sheet label materials are not recommended for rotary die cutting and stripping operations.

Handling/Application Information

Application Examples

• Cover-up labels, any application requiring extra opacity.
• Automotive underhood.
• Harsh environments.
• Durable goods.

Application Techniques

Recommended substrates:
• Painted metal (except powder coats)
• Low surface energy plastics
• Stainless steel
• Cast aluminum
• Glass filled polypropylene
• Talc filled polypropylene

For maximum bond strength, surface should be clean and dry. A typical cleaning solvent is heptane or isopropyl alcohol. Note: Consult the manufacturer's MSDS for proper handling and storage of solvents. For best conditions, application surface should be at room temperature or higher. Low temperature surfaces (below 10°F [-12°C]) can cause the adhesive to become so firm that it will not develop maximum contact with the substrate. Higher initial bonds are achieved through increased rub down pressure.

Industry Specifications

Meets CONEG requirements

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Available Sizes

Attribute Name	Value
Packaging	Finished labels should be stored in plastic bags.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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