SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

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산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



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Technical Data Sheet

3M™ Thermal Transfer Polyester Label Material 7879FL

Additional Info

Product Description

3M™ Thermal Transfer Polyester Label Material 7879FL is a durable silver polyester label material that is designed for use in demanding applications. This label material utilizes 3M™ High Performance Acrylic Adhesive 350, it offers excellent chemical resistance and holding strength even at high temperatures.

Product Features

• Topcoat provides the advantages of matte coating combined with a surface that is smooth enough for thermal transfer printing. Resin ribbons are recommended for optimum durability. The matte coating resists degradation from scuffing, chemicals, moisture, and wide temperature fluctuations. The topcoat also provides improved ink anchorage for traditional forms of press printing.
• 3M™ High Performance Acrylic Adhesive 350 permanently bonds to high surface energy (HSE) and low surface energy (LSE) plastics, textured and contoured surfaces, powder coatings, and slightly oily metals. It has excellent chemical resistance and holding strength even at high temperatures. Thick adhesive caliper provides for stronger bond on textured surface.
• Polyester liner contributes to improved die cutting by allowing for deeper die cuts than paper without the added concern of exposing paper fibers. A backside release coating helps minimize label blocking. The film liner resists breaking during high speed dispensing. The polyester liner is recommended for clean room applications.
• 3M™ Label Material 7879FL is UL recognized (File MH16411) and CSA accepted (File 99316). See the UL and CSA listings for details.
• UL listing includes approval for use on powder coated surfaces.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Adhesive Type	350 Acrylic
Facestock	Silver Polyester Matte TT TC
Adhesive Coat Weight	2.70 — 3.24 g/100 in²

Attribute Name	Value
Adhesive Thickness	0.046 mm (1.8 mil)
Facestock Thickness	0.084 mm (3.3 mil)
Liner	Clear Polyester Liner
Liner Thickness	0.038 mm (1.5 mil)

Attribute Name	Value
Convertability	In order to capture the superior performance properties of 3M™ High Holding Acrylic Adhesive 350, thicker calipers are utilized for LSE or textured substrates. Its higher caliper, while desirable for the end use applications, may require extra care during processing. Please refer to the die cutting/converting section of this data page or the “Guide to Converting and Handling Label Products” technical bulletin for additional information.

Typical Performance Characteristics

180° Peel Adhesion

Temperature: 23 °C (73 °F)
Dwell Time: 72 h
Test Method: ASTM D3330

Substrate	Value
Polycarbonate (PC)	10.3 N/cm (94 oz/in) [1]
Polypropylene (PP)	9.1 N/cm (83 oz/in) [1]
Stainless Steel	10.5 N/cm (96 oz/in) [1]

[1] 300 mm/min (12 in/min)

Temperature: 23 °C (73 °F)

Attribute Name	Test Method	Value
Liner Release	TLMI	1 — 13.7 g/cm (5 — 70 g/2 in) [1]

[1] 180° removal, 300 in/min

Attribute Name	Value
Minimum Application Temperature	10 °C (50 °F)
Long Term Temperature Resistance	149 °C (300 °F) [1]
Minimum Long Term Temperature Resistance	-40 °C (-40 °F) [1]

[1] Long Term (day, weeks)

Attribute Name	Value
Note	Calipers are nominal values

Typical Environmental Characteristics

Humidity Resistance

24 hours at 100°F (38°C) and 100% relative humidity: no significant change in appearance or adhesion

Temperature Resistance

300°F (149°C) for 24 hours: no significant visual change
-40°F (-40°C) for 10 days: no significant visual change

Printing

Facestock is topcoated for improved ink receptivity and is designed for thermal transfer printing. It is printable by all standard roll processing methods including flexography, hot stamp, letterpress, and screen printing.

UL Recognized thermal transfer ribbons
Advent:301 Black; 303 Black; 501 Black; 501 Red; 501 Blue; 501 Green Armor: AXR-7; AXR-7+; AXR-600
Astromed:R5
CP:5440 Red; 5640 Blue; 5940 Black Dasco: DR-74; DR-84
Great Ribbon:SDR ICS: ICS-CC-4099.1
Iimak:SH-36; SP-330; PrimeMark Intermec: 053258-2; 054048-4
Japan Pulp and Paper:JP Resin 1; JP Resin 2 Blue; JP Resin 2 Red (suitable for indoor use only); JP Resin 2 Green (suitable for indoor use only)
Kurz:K500; K501
Markem:716 (suitable for indoor use only) Mid City Columbia: CGL-80; CGL-80HE
NCR: Matrix Resin; Matrix; PaceSetter; Promark II; Ultra V Pelikan: T016
Ricoh:B110A; B110C; B110CX
Sato: Premier 1
Sony:4070; 4072; 4075; 4085; 5070; Signature Series Resin; Signature Series Wax UBI: HR03; HR04
Zebra:5095; 5099; 5100; 5175

Converting

Rotary die cutting is recommended. Fanfolding of labels is not recommended. Small labels should be evaluated carefully. Winding tensions should be kept at a minimum to help prevent the adhesive from oozing.

Handling/Application Information

Application Examples

- Barcode labels and rating plates.
- Property identification and asset labeling.
- Warning, instruction, and service labels for durable goods.
- Nameplates and durable goods.
- Substitutes for stamped metal, riveted plates.

Application Techniques

For maximum bond strength, the surface should be clean and dry. Typical cleaning solvents are heptane and isopropyl alcohol.*

For best bonding conditions, application surface should be at room temperature or higher. Low temperature surfaces, below 50°F (10°C), can cause the adhesive to become so firm that it will not develop maximum contact with the substrate. Higher initial bonds can be achieved through increased rubdown pressure.

* When using solvents, read and follow the manufacturer’s precautions and directions for use.

Industry Specifications

UL Recognized (File MH16411)

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Available Sizes

Attribute Name	Value
Packaging	Finished labels should be stored in plastic bags.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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