SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

스냅슛 (SNAPSHOOT)

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



3M Science. Applied to Life.™

Technical Data Sheet

3M™ Tape Primer 94

V-4 | English-US
Last Revision Date: May, 2026
Supersedes: April, 2025

Additional Info

Regulatory Info/SDS

Product Description

3M™ Tape Primer 94 can be used to promote adhesion of 3M tapes to surfaces such polyethylene, polypropylene, ABS, PET/PBT blends, concrete, wood, glass, metal and painted metal surfaces.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Color	Clear light yellow – clear dark orange
Solids Content by Weight	6 %
Net Weight	820 g/L
Flash Point	-20 °C (-4 °F)
Viscosity	Typical range is 1-10 cps (25 cps maximum) cP

Low VOC Alternates

Low VOC Alternates	g/l VOC	Substrates
3M™ Scotch-Weld™ Plastic Adhesive 2262 Thin 5 or 10 to 1 in acetone	196	Powder Paints
3M™ Scotch-Weld™ Plastic Adhesive 1099 Unthinned	0	Neoprene, Santoprene, EPDM

Note: 3M primer 94 contains greater than 250 g/l of volatile organic carbons (VOC). Less water, less exempt solvents. Please contact your local Air Quality Regulation to be sure this primer is compliant.

Handling/Application Information

Surface Preparation

The bonding surface must be relatively clean and dry. Contaminated surfaces should be cleaned with a 70/30 or 50/50 Isopropyl Alcohol and water mixture. A clean lint-free cloth should be used.

Application Techniques

Shake 3M Primer 94 well before using. Apply a thin uniform coating to the bonding surface using the minimum amount that will fully coat the surface. Allow 3M Primer 94 to dry thoroughly before applying tape. This is usually accomplished in 5 minutes at room temperature. Be sure the primed surface remains free from contaminants prior to applying the tape. Porous surfaces may require 2 applications of 3M Primer 94 for uniform coverage and good adhesion. Allow first application of primer to dry before applying the second coat. 3M Primer 94 may be applied with brush or swab. It can also be applied with a pressurized flow gun, knurled roller or other similar type of application equipment.

Clean up: 3M Primer 94 can be removed with acetone. Vigorous scrubbing may be required. Test in small area to insure acetone will not affect the substrate surface.

Note: Carefully read and follow manufacturer's precautions and directions for use when handling cleaning solvents.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original, unopened packaging, out of direct sunlight. • Keep product in the original container. • Transfer only a small amount into a work vessel for use. • Keep original container tightly sealed to avoid evaporation. For best performance, use this product within 18 months from date of manufacture.

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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