SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

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Technical Data Sheet

3M™ Screen Printable Polyester
Performance Durable Label Material 7029

Additional Info

Regulatory Info/SDS

Product Description

3M™ Screen Printable Polyester Performance Durable Label Materials are durable, high performance materials that offer thermal stability and moisture resistance. These topcoated polyester label stocks utilize 3M™ Adhesive P1400 which is a high performance tackified acrylic designed for use in demanding environments, including outdoor applications.

Product Features

• UL recognized (File MH16411). See the UL listings for details.
• Adhesive offers UV resistance and adhesion to a wide variety of substrates, including polyolefins.
• Liner provides easy sheet processing and is designed for the ultimate in layflat. The backside of this liner is not printable.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Adhesive Type	P1400 Perm.
Facestock	Clear Polyester TC
Adhesive Coat Weight	1.6 — 1.96 g/100 in²

Attribute Name	Value
Adhesive Thickness	0.023 mm (0.9 mil)
Facestock Thickness	0.05 mm (2 mil)
Liner	90# Polyctd. bleached kraft sheet polyethylene coated on two sides
Liner Thickness	0.18 mm (7 mil)

Attribute Name	Value
Convertability	3M™ Outdoor Acrylic Adhesive P1400 is specifically designed to be compatible with a variety of print methods and end use applications. Adhesive processing issues are not anticipated when proper roll tensions, handling and storage conditions are used. Please refer to the die cutting/converting section of this data page or the “Guide to Converting and Handling Label Products” technical bulletin for additional information.

Construction Tested

Adhesion properties determined per TLMI Method using 1.0 mil polyester with 1.0 mil of adhesive on a polished stainless steel panel.

Typical Performance Characteristics

180° Peel Adhesion

Temperature: 23 °C (73 °F)
Test Method: TLMI

Substrate	Value
High Density Polyethylene (HDPE)	2.62 N/cm (24 oz/in) [1]
Polycarbonate (PC)	6.12 N/cm (56 oz/in) [1]
Polypropylene (PP)	5.28 N/cm (48 oz/in) [1]
Stainless Steel	7.04 N/cm (64 oz/in) [1]

[1] 300 mm/min (12 in/min)

Test Method: TLMI

Attribute Name	Temperature	Value
Liner Release	23 °C (73 °F)	3 — 39 g/cm (15 — 200 g/2 in) [1]
Shear Adhesion		4 h [2]
Loop Tack		3.16 N/cm (28.8 oz/in) [3]

[1] 180° removal, 300 in/min
[2] 0.25 in² x 500g
[3] 300 mm/min (12 in/min)

Attribute Name	Value
Application Temperature	5 — 49 °C (40 — 120 °F)
Long Term Temperature Resistance	125 °C (257 °F) [1]
Minimum Long Term Temperature Resistance	-29 °C (-20 °F) [1]

[1] Long Term (day, weeks)

Attribute Name	Value
Note	Calipers are nominal values

Printing

High gloss general purpose topcoating is designed for use with UV, solvent and water-based screen inks. Topcoating will also accept flexo, ion deposition, off set, letter press, hot stamp, and thermal transfer printing. The converter should verify that their ink systems are compatible with the topcoating on the polyester film by testing beforehand. Ink systems recommended for testing are listed below.

UV Screen Inks: Solvent Screen Inks:
ANI Printing Inks (formerly Nazdar's Akzo Nobel) Uvoscreen II 7700 and System 2
Environmental UV III Screen Pro Sericol's Polyplast PY, GVYL, VYL, TMI and Techmark
Nazdar 1600
Sericol's Uviflex, 021 UV, UV and PEL

Water-based Screen Inks: Water-based Flexo Inks:
Nazdar 2700 ANI Printing Inks Hydro Film 4000 Series
Arcar Ultra Film Series 5 Inks

Converting

Die cut with steel rule or flatbed dies. The 90# lay-flat liner also allows kiss cutting and back splitting. The converter can cut through the polyester facestock without cutting through the liner. Sheet label materials are not recommended for rotary die cutting and stripping operations.

Handling/Application Information

Application Examples

- Nameplates and product ID labels.
- Rating plates.
- Property identification and asset labeling.
- Warning, instruction, and service labels for durable goods, equipment/machinery and lawn and garden.

Application Techniques

For maximum bond strength, the surface should be clean and dry. Typical cleaning solvents are heptane and isopropyl alcohol.*

For best bonding conditions, application surface should be at room temperature or higher. Low temperature surfaces, below 40°F (5°C) can cause the adhesive to become so firm that it will not develop maximum contact with the substrate. Higher initial bonds can be achieved through increased rubdown pressure.

*When using solvents, read and follow the manufacturer's precautions and directions for use.

Industry Specifications

UL Recognized (File MH16411)

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Available Sizes

Attribute Name	Value
Packaging	Finished labels should be stored in plastic bags.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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