SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
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제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
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윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
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문서 라이브러리 바로가기 →
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English-US

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Technical Data Sheet

3M™ Scotch-Weld™ Super Fast Instant Adhesive SF20

Product Details

Regulatory Info/SDS

Product Description

3M™ Scotch-Weld™ Super Fast Instant Adhesives rely less on surface moisture for cure speed than standard cyanoacrylates. They are designed to join together difficult-to-bond plastics and rubbers, acidic and/or contaminated surfaces such as woods, leathers, cardboard, and oily surfaces. These cyanoacrylates can be used for a super fast cure in high speed production applications.

Product Features

3M™ Scotch-Weld™ Super Fast Instant Adhesive SF20 is a wicking grade instant adhesive that is generally recommended for use on close-fitting parts and fairly smooth, even surfaces.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Uncured Physical Properties

Attribute Name	Value
Color	Clear [1]
Viscosity	10 — 25 cP [2]
Base	Ethyl

[1] Colors may vary from nearly white to yellow/amber. Adhesive performance is not affected by color variation.

[2] Cone-Plate viscosity, CP75 at 3000/s shear rate

Typical Mixed Physical Properties

Attribute Name	Temperature	Value
Time to Full Cure	23 °C (73 °F)	24 h
Time to Handling Strength		5 s [1]
Gap Fill		0.10 mm (0.004 in)
Percent of Initial Strength	23 °C (73 °F)	100 %
Percent of Initial Strength	75 °C (167 °F)	92 %
Percent of Initial Strength	100 °C (212 °F)	72 %
Percent of Initial Strength	125 °C (257 °F)	22 %

[1] Min time between bond creation and ability to support a 34 kPa (5 psi) tensile load. Open and set times determined by RT environment. Higher temps will lengthen open and set times, while lower temperatures will shorten open time and set time.

Typical Physical Properties

Attribute Name	Value
Appearance	Liquid
Specific Gravity	1.06 g/mL

Handling/Application Information

Directions for Use

1. Ensure that parts are clean, dry, and free from oil and grease.
2. An instant adhesive activator may be required if there are bonding gaps or porous substrate surfaces, if substrates are low surface energy plastics (e.g., polyethylene, polypropylene) or if substrates have acidic surfaces (e.g., paper, leather).
3. Bond speed is typically very fast so ensure that parts are properly aligned before dispensing.
4. Product is normally hand applied from the bottle. Apply sparingly to one surface and press parts firmly together until handling strength is achieved. As a general rule, as little cyanoacrylate as possible should be used. Over application will result in slower cure speed and lower bond strength.

Surface Preparation

For optimum strength structural bonds, paint, oxide films, oils, dust, mold release agents, and all other surface contaminants must be completely removed. However, the amount of surface preparation depends on the required bond strength and the environmental aging resistance desired by the user. Typical quick surface preparation would include wiping with a clean solvent (such as isopropyl alcohol*), abrading the surface with a clean fine abrasive, and then wiping again with a clean solvent to remove loose particles.

*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

Cured Bond Characteristics

1. Full bond strength will typically be achieved within a 24 hour cure time.
2. Low humidity or low temperature conditions will slow down the cure rate.
3. After curing, 3M™ Scotch-Weld™ Super Fast Instant Adhesive bonds are suitable for use up to about 180°F (82°C).
4. Cyanoacrylate bond resistance to most oils and solvents is excellent. Long term humidity, moisture, or water immersion may affect the strength of a cured cyanoacrylate bond depending on the substrates and the bond gap. Testing is recommended to evaluate the effect.

Storage and Shelf Life

For short term storage (<30 days), store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. Keep containers tightly covered and free of moisture. Refrigeration at 4°C (40°F) gives optimum long term storage stability. When stored under refrigerated conditions, use this product within 15 months from date of manufacture.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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