SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
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제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

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데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



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English-US

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Supersedes: June, 2024

Technical Data Sheet

3M™ Scotch-Weld™ Instant Adhesive CA40H

Product Details

Regulatory Info/SDS

Product Description

3M™ Scotch-Weld™ Instant Adhesives are single component, high strength cyanoacrylate adhesives.

3M™ Scotch-Weld™ Instant Adhesive CA40H is a high-strength cyanoacrylate adhesive. It is a higher viscosity, slightly slower setting version of Scotch-Weld CA40. It has particularly good adhesion to many difficult to bond substrates, such as aluminum, EPDM rubber, and flexible vinyl. Scotch-Weld CA40H exhibits good resistance to soap solutions and isopropyl alcohol. Its high viscosity helps prevent run off during application, and its slower set time allows additional time for proper alignment of parts.

Product Features

- One component, high strength adhesives that cure at room temperature.
- Products provide varying cure times, bond strengths, and viscosities.
- Can be used to bond a variety of substrates including many rubbers, plastics, and metals.
- Economical to use as it requires only drops of adhesive to provide strong bonds to many metals, plastics, and rubbers.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Uncured Physical Properties

Attribute Name	Value
Color	Clear [1]
Viscosity	400 — 600 cP
Net Weight	8.7 lb/gal
Base	Ethyl

[1] Colors may vary from nearly white to yellow/amber. Adhesive performance is not affected by color variation.

Typical Mixed Physical Properties

Attribute Name	Value
Time to Handling Strength	5 — 40 s

Typical Physical Properties

Attribute Name	Value
Specific Gravity	1.05 g/mL

Typical Performance Characteristics

Attribute Name	Value
Long Term Temperature Resistance	100 °C (212 °F) [1]
Minimum Long Term Temperature Resistance	-54 °C (-65 °F) [1]

[1] Long Term (day, weeks)

Handling/Application Information

Directions for Use

One Ounce Bottles: At the end of the day, clear the tip of the dispensing nozzle by inserting a needle to prevent clogging. Wipe the outside of the nozzle to remove excess adhesive with a folded non-cotton cloth or tissue. Replace cap.

One Pound Bottles: At the end of the day, remove the cap-stem assembly and place overnight in nitromethane or methyl ethyl ketone.* Seal the bottle with a shipping cap.
*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

Surface Preparation

For optimum strength structural bonds, paint, oxide films, oils, dust, mold release agents and all other surface contaminants must be completely removed. However, the amount of surface preparation depends on the required bond strength and the environmental aging resistance desired by the user.
Metals (Steel and Aluminum):
1. Wipe free of dust with oil-free solvent such as acetone or isopropyl alcohol.*
2. Sandblast or abrade using clean fine grit abrasives.
3. Wipe again with solvent to remove loose particles.
Aluminum Etching:
1. Alkaline Degrease: Oakite 164 solution (9-11 oz./gallon water) at 190°F ± 10°F (88°C ± 5°C) for 10-20 minutes. Rinse immediately in large quantities of cold running water.
2. Acid Etch: Place panels in the following solution for 10 minutes at 150°F ± 5°F (66°C ± 2°C).
Sodium Dichromate 4.1 - 4.9 oz./gallon
Sulfuric Acid, 66°Be 38.5 - 41.5 oz./gallon 2024-T3 aluminum (dissolved) 0.2 oz./gallon minimum Tap water as needed to balance
3. Rinse: Rinse panels in clear running tap water.
4. Dry: Air dry 15 minutes; force dry 10 minutes at 150°F ± 10°F (66°C ± 5°C).
5. If primer is to be used, it should be applied within 4 hours after surface preparation.
Plastics/Rubber:
1. Wipe with Isopropyl Alcohol.*
2. Abrade using clean fine grit abrasives.
3. Wipe with Isopropyl Alcohol.*
*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

Storage and Shelf Life

Store the product refrigerated at 0 to 4°C (32 to 40°F) in its original packaging. Do not freeze. Allow the product to reach room
temperature before use. Keep containers tightly covered and free of moisture. Avoid direct exposure to the sun.
Shelf life: 15 months from the date of manufacture.

Lower temperatures cause temporary increased viscosity, and water condenses on the container. Therefore, containers stored at low temperatures should be allowed to return to room temperature before opening so that water does not come in contact with the adhesive and cause adhesive gelation.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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