SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

스냅슛 (SNAPSHOOT)

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



English-US

Last Revision Date: September, 2024

Technical Data Sheet

3M Fastbond Pressure Sensitive Adhesive 1049

Regulatory Info/SDS

Product Description

Preliminary Technical Data Sheet Status:

The data presented in this preliminary data sheet are 3M's best estimates for the current product construction being evaluated. While this product is developed for general commercialization, additional testing is uderway to generate more data. Before the Technical Data Sheet is finalized, changes in the product construction, process conditions and performance may occur that can cause subsequent changes in product attributes. User should consult with 3M before making any business plans in reliance upon the future availability or the current properties of this product.

3M™ Fastbond™ Pressure Sensitive Adhesive 1049 is a water-based, high solids adhesive with low volatile organic compounds (VOCs).

Product Features

- Water-based
- Less than 1% VOC by weight
- Bonds substrates such as, aluminum,galvanized steel, stainlesssteel, HDPE, PMMA, Polycarbonate, ABS, wood and geotextile fabrics.
- High solid content
- One sided bonding

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Uncured Physical Properties

Attribute Name	Value
Net Weight	8.4 lb/gal
Base	Synthetic Elastomer

Typical Physical Properties

Attribute Name	Temperature	Value
Color		Milky White (wet), Clear (dry)
Solids Content by Weight		51 %
Viscosity	22 °C (72 °F)	315 cP [1]
Coverage		125 ft² [2]
pH		8.3
Dry Time		15 min [3]
Bonding Range		60 min

[1] Brookfield Viscometer RVF #3 Sp. @ 20 rpm

[2] 2 grms/sq ft dry wt

[3] Dry time will depend on ambient temperature, humidity and coverage applied.

Typical Performance Characteristics

Attribute Name	Value
Shear Adhesion Failure Test - SAFT	190 °F [1]

[1] SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.

Handling/Application Information

Directions for Use

Applications: Apply a uniform, generous coat of adhesive to one of the surfaces to be bonded (porous surface preferred.) Very porous material may require more than one coat. (Allow adhesive to dry completely between coats). Temperature: Maintain temperature between 60-80°F(16-27°C) for adhesive and substrates to be bonded

Coverage: Coverage is dependent upon porosity of the substrate and the method by which the adhesive is applied. apply the adhesivein a uniform pattern at a coveragerate between 2.0 - 3.0 dry gms./sqft (Additional adhesive may be required for heavier materials).

Drying: Allow adhesive to dry until the surface becomes tacky. The substrate may then be bonded using hand pressure. Bonded parts may be handled immediately.

Cleanup: Wet adhesive may be removedusing water or soapy water.For dry adhesiveremoval, use 3M™ Citrus Base Adhesive Remover, or Ethyl Acetate.*

*Note: When using solvents,extinguish all ignitionsources and follow manufacturer’s precautions and directions for use.

Surface Preparation

Surfaces must be clean, dry and dust free. Remove all dirt, dust, oil, grease, wax, loose paint, etc. to ensure proper adhesion.

Application Equipment

Setting Up 3M™ Perfomance Water-Based Cylinder Spray Applicator and Adhesive Pex Hose for 3M™ Fastbond™ Pressure Sensitive Adhesive 1049:

Inspect the equipment: Check the cylinder valve stem for residual dry adhesive. Clean with 3M™ CitrusBase Adhesive Remover and tools if there is residual dry adhesive. Check the connections on hoses and clean, if needed.

Assemble the Spray Applicator: Slide the nozzle onto the spray applicator with the quick connect fitting for the hose oriented down. Firmly press the nozzle to the gun, and lock it into place by twisting the collar. Insert the desired spray tip into the tip collar fitting. Place the gasket into the tip collar fitting and gently push it into place. Lock the tip collar assembly onto the nozzle. Lock the applicator by twisting the nut clockwise to lock the trigger.

Connect Applicator to the Cylinder: Connect Pex the hose to the spray applicator using the quick connect fitting. Connect the hose to the cylinder valve, this is a threaded connection. slowly open the cylinder valve, check the connection for any leaks, and tighten or adjust if needed. Fully open the cylinder valve and unlock the trigger to begin spray.

Equipment Shut Down:

• Lunch or small break: Close/lock the spray needle to avoid accidental actuation of the applicator.

• Full day: Close the cylinder valve and spray needle on the applicator. Leave cylinder, hose, nozzle and applicator all assembled. On start-up the next day remove the collar and metal spray tip. Replace with clean components.

• More than a day: Close the cylinder valve, release remaining adhesive/pressure in the adhesive hose then disassemble all components. Dispose of used parts and clean remaining components before leaving.

• For a holiday close everything, remove all components and store the cylinder according to the appropriate storage conditions.

Cylinder Disposal: Once all adhesive has been dispensed the cylinder may qualify for scrap or recycling. Check local regulations. Rupture the burst disc and clean the outside before disposal.

Industry Specifications

Storage and Shelf Life

Protect from freezing! Best storage temperature is 60-80°F (15-27°C). Higher temperatures reduce normal storage life. Lower temperatures can cause increased viscosity of a temporary nature. This water-based adhesive will become unusable with prolonged storage below 40°F (4°C). Rotate stock on a “first in, first out” basis.
When stored at recommended temperature in the original, unopened container, this product has a shelf life of 12 months from date of manufacture.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

Automotive Disclaimer

Select Automotive Applications: This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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