SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.

Technical Data Sheet

3M™ Polypropylene Label Material 7777

Additional Info

Product Description

3M™ Polypropylene Label Material 7777 is a durable material that offers thermal stability and moisture resistance. This label material utilizes 3M™ Permanent Acrylic Adhesive, which is designed for use in various applications.

Product Features

• Corona-treated facestock for improved ink receptivity.
• Film stiffness allows easy die cutting and dispensing for automatic applications.
• Bright white and high opacity facestock.
• Permanent acrylic adhesive offers high initial tack and is designed for use on a wide variety of substrates including low surface energy (LSE) plastics.
• UL recognized (File MH16411) and CSA accepted (File 99316). See the UL and CSA listings for details.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Adhesive Type	Permanent acrylic
Facestock	White Polypropylene T2S
Adhesive Coat Weight	1.75 g/100 in² ± 10%

Attribute Name	Value
Adhesive Thickness	0.023 mm (0.9 mil)
Facestock Thickness	0.066 mm (2.6 mil)
Liner	50# super calendered kraft sheet
Liner Thickness	0.08 mm (3.2 mil)

Attribute Name	Value
Convertability	3M™ Permanent Acrylic Adhesive is specifically designed to be compatible with a variety of print methods and end use applications. Adhesive processing issues are not anticipated when proper roll tensions, handling and storage conditions are used. Please refer to the die cutting/converting section of this data page or the “Guide to Converting and Handling Label Products” technical bulletin for additional information.

Construction Tested

Adhesion properties determined per TLMI Method using 1.0 mil polyester with 1.0 mil of adhesive on a polished stainless steel panel.

Typical Performance Characteristics

Test Method: TLMI

Attribute Name	Temperature	Substrate	Value
180° Peel Adhesion	23 °C (73 °F)	Stainless Steel	3.85 N/cm (35.2 oz/in) [1]
Liner Release	23 °C (73 °F)		3 — 9.8 g/cm (15 — 50 g/2 in) [2]
Shear Adhesion			4 h [3]
Loop Tack			3.16 N/cm (28.8 oz/in) [1]

[1] 300 mm/min (12 in/min)

[2] 180° removal, 300 in/min

[3] 0.25 in² x 500g

Attribute Name	Value
Application Temperature	5 — 49 °C (40 — 120 °F)
Long Term Temperature Resistance	125 °C (257 °F) [1]
Minimum Long Term Temperature Resistance	-29 °C (-20 °F) [1]

[1] Long Term (day, weeks)

Attribute Name	Value
Note	Calipers are nominal values

Printing

Facestock is corona treated for improved ink receptivity. Facestock is printable by all standard roll processing methods including Flexography, hot stamp, letterpress and screen printing.
The following thermal transfer ribbons are suggested for possible use with product 7777

Armor:AXR-7+; AXR-600
Dai Nippon:R-300; R-316; M-230
Iimak:SP-330; PrimeMark

Intermec: Premium
Ricoh:B110A; B110C
Sony:TR4070; TR5070

Zebra:4065; 5095

Converting

Rotary die cutting is recommended. Fanfolding of labels is not recommended.

Handling/Application Information

Application Examples

• Light duty durable applications such as Barcode, Property Identification or Asset Labels.
• Warning, Instruction and Service Labels for Durable Goods.

Application Techniques

• For maximum bond strength, surface should be clean and dry. A typical cleaning solvent is heptane or isopropyl alcohol.*
• For best bonding conditions, application surface should be at room temperature or slightly higher. Low temperature surfaces, below 50°F (10°C), cause the adhesive to become so firm that it will not develop maximum contact with the substrate.
• Higher initial bonds are achieved through increased rub down pressure. Use maximum laminating pressure for best results.
*Note: Consult the manufacturer's Material Safety Data Sheet for proper handling and storage of solvents.

Industry Specifications

UL Recognized (File MH16411)
CSA Accepted (File 99316)

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in a sealed plastic bag, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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