SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

# 현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지




COMPANY INFORMATION

**스냅슛 (SNAPSHOOT)**

ADDRESS (15431) 경기도 안산시 단원구 풍전로 37-9 트리플렉스 301동 118호
TEL 0507-1374-9229
FAX 0504-481-6749
E-MAIL bkkim@snapshoot.co.kr

TECHNICAL DOCUMENTS

## 인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

### 제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

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# Technical Data Sheet

3M™ Polyester Tape 875

English-US

**Last Revision Date:** September, 2024

**Supersedes:** August, 2024

Product Details

## Product Description

3M™ Polyester Tape 875 has a polyester film backing with green, rubber-based adhesive. It can be used in high temperature applications including temporary holding, masking, flashbreaker with clean release during Autoclave Processes (hold TC wires, vacuum bagging materials, and tooling). High temperature resistant, non-silicone adhesive makes it ideal for paint masking in liquid or powder coat processes.

## Product Features

• Thin, high strength polyester film provides a degree of conformability while meeting low caliper requirements.
• High temperature resistance provides good initial tack and holding strength with clean removability.
• Non-silicone, rubber-based adhesive allows use on many parts where subsequent painting or bonding is necessary.
• High temperature – clean removal from stainless steel, aluminum, and glass after exposure up to 350°F (177°C) for several hours. In shorter cycles, the tape can be expected to provide satisfactory performance in 400°F (204°C) bake cycles.

## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

| Attribute Name | Test Method | Value |
|---|---|---|
| Color | | Green |
| Adhesive Type | | Rubber |
| Backing | | Polyester |
| Backing Thickness | ASTM D3652 | 0.025 mm (0.99 mil) |
| Total Tape Thickness | ASTM D3652 | 0.051 mm (2 mil) |

## Typical Performance Characteristics

| Attribute Name | Test Method | Temperature | Value |
|---|---|---|---|
| 180° Peel Adhesion | ASTM D3330 | 23 °C (73 °F) | 3.7 N/cm (36 oz/in) [1] |
| Elongation at Break | ASTM D3759 | | 105 % |
| Tensile Strength | ASTM D3759 | | 59.4 N/cm (34 lb/in) |

[1] 304 mm/min (12 in/min)

| Attribute Name | Value |
|---|---|
| Short Term Temperature Resistance | 204 °C (400 °F) [1] |
| Long Term Temperature Resistance | 140 °C (60 °F) [2] |
| Minimum Long Term Temperature Resistance | 16 °C (60 °F) [2] |
| Temperature Use Range note | withstands autoclave cycles up to 350°F (177°C) |

[1] Short Term (minutes, hour)
[2] Long Term (day, weeks)

## Handling/Application Information

### Application Examples

• Masking parts for high temperature painting and powder coat painting.
• Masking edges of overlap seams in metal bonding process where excess adhesive flows onto tape. Minimizes clean-up on tape removal.
• Holding materials or sealing vacuum bags during autoclave processing.

## Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

## Information

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## ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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3M Center, St. Paul, MN 55144-1000
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