SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

스냅슛 (SNAPSHOOT)

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.

Technical Data Sheet

3M™ Neoprene Rubber & Gasket Adhesive 2141

Product Details

Regulatory Info/SDS

Product Features

- A light colored, high strength adhesive with a long tack range.
- Excellent water, oil and grease resistance.
- Bonds neoprene, natural, reclaim SB-R and butyl rubber to most substrates.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Uncured Physical Properties

Attribute Name	Value
Base	Polychloroprene
Net Weight	0.84 — 0.89 kg/L (7 — 7.4 lb/gal)

Typical Physical Properties

Attribute Name	Temperature	Value
Color		Yellow
Solids Content by Weight		28 — 32 %
Carrier Solvent		Petroleum Distillate, Toluene, Acetone and n-Hexane
Flash Point		-17 °C (-1.4 °F) [1]
Viscosity	27 °C (80 °F)	900 — 1500 cP [2]

[1] TCC

[2] Brookfield Viscometer RVF #2 spindle @ 20 rpm

Typical Performance Characteristics

180° Peel Adhesion

Substrate: Canvas to Steel

Dwell Time	Temperature	Value
24 h	23 °C (73 °F)	11 N/cm (96 oz/in)
72 h	23 °C (73 °F)	18 N/cm (160 oz/in)
120 h	23 °C (73 °F)	42 N/cm (380 oz/in)
168 h	23 °C (73 °F)	56 N/cm (510 oz/in)
2 week	23 °C (73 °F)	3.5 N/cm (32 oz/in)
3 week	23 °C (73 °F)	3.3 N/cm (30 oz/in)
3 week	-34 °C (-29 °F)	25 N/cm (220 oz/in)
3 week	66 °C (150 °F)	42 N/cm (380 oz/in)
3 week	82 °C (180 °F)	39 N/cm (350 oz/in)

Overlap Shear Strength

Substrate: Birch to Birch
Temperature: 23 °C (73 °F)
Dwell Time: 3 week

Test Condition	Value
	2.6 MPa (380 lb/in²) [1]
82°C (180 °F)	0.47 MPa (68 lb/in²) [1]

[1] 3 mm (1/8 in) thick substrates

Handling/Application Information

Directions for Use

1. Surface Preparation: Surfaces must be clean, dry and dust free. Wiping with a solvent such as methyl ethyl ketone (MEK) will aid in removing oil and dirt.*
2. Application Temperature: For best results, the temperature of the adhesive and the surfaces being bonded should be at least 65°F (18°C).
3. Application: Stir or agitate well before using.
Porous Surface(s): Apply a uniform generous brush coat of adhesive to one or both surfaces. Highest strengths are obtained when both surfaces are coated. Highly absorbent materials may require two coats.
Non-Porous Surface(s): Brush an even coat of adhesive on both surfaces. Press surfaces together firmly to ensure contact.
4. Drying Time: When applying adhesive to only one surface, the bond must be made immediately, while the adhesive is wet. When applying adhesive to both surfaces, allow the adhesive to dry until tacky, but does not transfer to knuckle when touched (typically 5-10 minutes, depending on temperature, humidity, etc.).
5. Bonding: After drying, you have up to 15 minutes to make the bond. Press surfaces together firmly to ensure contact.
6. Cleanup: Excess adhesive may be removed with a solvent such as 3M™ Scotch- Weld™ Solvent No. 2, methyl ethyl ketone (MEK), or 3M™ Citrus Base Cleaner.*
*Note: When using solvents, extinguish all ignition sources and follow the manufacturer's precautions and directions for use.

Application Equipment

Appropriate application equipment enhances adhesive performance. We suggest the following application equipment for the user's evaluation in light of the user's particular purpose and method of application.

1. Pumping:
A. 5 gallon or less dispensing system: Use a pressure pot rated for 100 psi operating pressure.
B. 55 gallon dispensing system: Use a 2:1 ratio divorced design double acting ball check type pump, bung mounted. Packings and glands in contact with the adhesive should be PTFE.

2. Hoses: All material hoses should be nylon lined.

3. Brushes: Brushes designed to be used with oil based paints may be used.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original, unopened packaging, out of direct sunlight. Lower temperatures cause increased viscosity of a temporary nature. For best performance, use this product within 30 months from date of manufacture.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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