SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

스냅슛 (SNAPSHOOT)

ADDRESS (15431) 경기도 안산시 단원구 풍전로 37-9 트리플렉스 301동 118호
TEL 0507-1374-9229
FAX 0504-481-6749
E-MAIL bkkim@snapshoot.co.kr

TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



3M Science. Applied to Life.™

Technical Data Sheet

3M™ Loop Fastener SJ3531

English-US

Last Revision Date: September, 2024

Supersedes: June, 2024

Product Details

Regulatory Info/SDS

Product Description

3M™ Hook and Loop Fasteners offer advanced closure alternatives to zippers, screws, snaps, hooks and more. They offer greater design flexibility, faster product assembly, smoother and cleaner exterior surfaces and improved product performance in many applications. 3M hook and loop fasteners consist of hooks and loops which engage to form a quick fastening attachment. Simply pull the strips apart by hand to disengage.

Product Features

The woven nylon hook has flexible, self-supporting inverted j-hooks protruding up from the backing with approximately 300 hooks per square inch (46 hooks/square cm). The woven nylon loop has thousands of soft, pliable napped loops protruding above the backing, providing for thousands of openings and closings (cycles). Both the hook and loop are preshrunk to insure maximum dimensional stability and flatness. Standard colors available are black, white and beige, with several custom colors available with extended delivery times and additional costs.

SJ3531 utilizes general purpose rubber based pressure sensitive adhesive. Adheres well to low surface energy surfaces. Low heat resistance. The adhesive on the back is the stickiest of all other adhesives.

Commonly paired with 3M™ Hook Fastener SJ3530, this loop fastener can also engage with other 3M™ Hook Fasteners.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Condition	Value
Color		Black, White
Adhesive Type		Rubber
Weight		0.066 g/cm² (0.015 oz/in²)
Material		Loop- Woven Nylon
Backing		General Purpose rubber based PSA
Thickness	Maximum unmated without liner	3.2 mm (125 mil) [1]
Engaged Thickness		3.6 mm (140 mil) [1]
Liner		Polypropylene
Primary Liner Color		White
Liner Thickness		0.08 mm (3 mil)

[1] Thickness depends upon the amount of compression load on the pieces.

Typical Performance Characteristics

Substrate: Nylon Hook to Nylon Loop

Attribute Name	Temperature	Value
90° Peel Adhesion	23 °C (73 °F)	3.9 g/cm width (2.2 lb/in width) [1]
Overlap Shear Strength		15.2 N/cm² (22 lb/in²) [2]
T-Peel Adhesion		3.5 g/cm width (2 lb/in width) [3]
Dynamic Tensile		7.6 N/cm² (11 lb/in²) [2]
Cleavage Strength		13.1 g/cm width (7.5 lb/in width)

[1] 304 mm/min (12 in/min). The 90° peel has one of the mated fasteners attached to a non-anodized aluminum panel, while the other

mated fastener is not attached to an adherend and is disengaged at 90° angle during the peel.

[2] 304 mm/min (12 in/min)

[3] 304 mm/min (12 in/min)
The “T” peel test only measures the closure performance per ASTM D5170 and was not adhered to aluminum panels.

Attribute Name	Substrate	Value
Long Term Temperature Resistance		32 °C (90 °F) [1]
Cycle Life	Nylon Hook to Nylon Loop	5,000 [2]

[1] Long Term (day, weeks)

[2] Number of closures before losing 50% of original peel strength

Handling/Application Information

Directions for Use

Attachment Techniques
The following information is intended to assist the designer considering the use of 3M hook and loop fasteners. System product performance depends upon a number of factors, including the fastener (material, adhesive and area), application method, surface characteristics (material, texture and cleanliness), environmental conditions (moisture, ultraviolet and temperature exposure) and the time it is expected to support a given load. Because many of these factors are uniquely within the user’s knowledge and control, it is required that the user evaluate 3M products to determine whether they are fit for a particular purpose and are suitable for the user’s substrates, method of application and desired end use.

Rounding the corners, slightly recessing the product into the substrate, or providing raised edges around the Reclosable fastener can reduce the possibility of edge lifting and improve the overall appearance of the fastener on the finished product. Mechanically securing the corners of the fastener with rivets, staples, screws, etc. may also reduce the possibility of edge lifting, but may reduce the closure performance.

The two most common techniques for attaching these 3M hook and loop fasteners to various surfaces are summarized below.

Pressure Sensitive Adhesive Attachment: The use of pressure sensitive adhesives eliminates or reduces the need for sewing, solvent activation, dielectric or ultrasonic bonding or bulk adhesive bonding. This can result in simplicity, improved safety and lower installation costs. Pressure sensitive adhesive products can be applied manually or automatically using a variety of equipment choices. Contact your 3M Sales Representative to discuss automated equipment options.

Surface Preparation: Highly textured surfaces may reduce the ultimate adhesion levels and care should be given to minimize the surface texture or roughness. Adhesive backed fasteners should be applied to surfaces that are clean, dry and free of oil, grease, dust, mold release agents or surface contaminants that could reduce the adhesion. It is recommended to remove any surface contaminants that may reduce adhesion by using a method suited for the type and quantity of surface contaminants present. Isopropyl alcohol is a good general use solvent for cleaning contaminants from surfaces for example.

In exceptional cases, especially when removing silicone mold release agents or on rough, porous surfaces, it may be necessary to lightly abrade the surface, use an adhesion promoter, or surface sealer to optimize the adhesive bond to the substrate. The selection of abrasion, priming or sealing methods will depend upon the substrates and the environmental conditions the product will be exposed to during use.

Attachment Procedure: To obtain optimum bond to any surface, both the fasteners and the target surfaces should have equilibrated for a minimum of one hour at temperatures between 68°F (20°C) to 100°F (38°C) before application. The liner protecting the adhesive is removed and preferably without touching the adhesive, the fastener is applied to the substrate. Exposure of the adhesive to ambient conditions without the protective liner, before applying to the surface, should be minimized as initial adhesive tack may decrease. Flexible materials should be lying on a hard flat surface so as to permit uniform adhesive contact with the surface. Use of a rubber hand roller, press platen or similar device is recommended to ensure full adhesive contact or wet- out with the substrate surface. Approximately 4.5 pounds of force per square inch, (310 grams per square centimeter) is recommended to increase adhesive contact, improving bond strength. For all adhesive applications, it is important to ensure that the edges are rolled down to reduce the chance of edge lifting.

Plain backed
The plain backed 3M hook and loop fasteners are most commonly sewn into their applications. Liquid or hot melt adhesives and staples are other forms of attachment that can be utilized.

Sewing: Although the selvedge edge was initially developed for stitching on, customers often find that they get better anchorage when stitching through the 3M hook and loop portions of the fastener – this may be application dependent. The type of thread and stitch type is also best determined based on individual application, however, the fastener should be stitched on all edges for the best seam strength. Typically, special machine adjustments
are not necessary when using our 3M hook and loop fasteners

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001: 2000 and ISO/TS 16949: 2002 standards.

3M™ Industrial Adhesives and Tapes Division
3M Center, St. Paul, MN 55144-1000
3M.com/iatd

3M is a trademark of the 3M Company.
©3M 2024 (9/24)