SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

스냅슛 (SNAPSHOOT)

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
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문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



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English

Last Revision Date: June, 2003

Technical Data Sheet

3M™ Splicing Tape 415

Product Details

Regulatory Info/SDS

Product Description

3M™ Splicing Tapes utilize an acrylic pressure sensitive adhesive system that offers a balance of initial adhesion and good holding power.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	2.7 N/cm (25 oz/in) [1]
Short Term Temperature Resistance			82 °C (180 °F) [2]
Long Term Temperature Resistance			65 °C (150 °F) [3]

[1] 12 in/min (300 mm/min)

[2] Short Term (minutes, hour)

[3] Long Term (day, weeks)

Typical Environmental Performance

Attribute Name	Value
Solvent Resistance	Good
UV Resistance	Excellent

Handling/Application Information

Application Examples

• 3M™ Splicing Tape 415 can be used for high-speed flying splices and zero speed splices on most grades of paper such as newsprint, clay coated, corrugated stocks.

Application Techniques

• Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improve bond strength.
• To obtain optimum adhesion, the bonding surfaces must be clean, dry, and well unified.
• Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

Industry Specifications

FDA Statement

This product might be suitable for use in indirect food contact applications. Please see the applicable Regulatory Data Sheet for more information relating to FDA compliance.

Storage and Shelf Life

Store in original cartons at 70°F (21°C) and 50% relative humidity.
If stored under proper conditions, product retains its performance and properties for 24 months from date of manufacture.

Available Sizes

Attribute Name	Width	Value
Core Size (ID)		76.2 mm (3 in)
Maximum Available Width		1219 mm (48 in)
Maximum Length	1/4 in to 3/8 in widths	165 m (180 yd)
Maximum Length	3/8 in to 1/2 in width	165 m (180 yd)
Maximum Length	2 in and greater	329 m (360 yd)
Maximum Length	1/2 to 2 in widths	329 m (360 yd)
Minimum Available Width		6.35 mm (1/4 in)
Normal Slitting Tolerance		± 0.8 mm (± 1/32 in)
Note		Subject to Minimum Order Requirements
Standard Roll Length		32.9 m (36 yd)

Information

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/adhesives. Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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