SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

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English-US

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Supersedes: June, 2024

Technical Data Sheet

3M™ Double Coated Polyethylene Foam Tape 4466B

Product Details

Regulatory Info/SDS

Product Description

3M™ Double Coated Polyethylene Foam Tapes 4466B combines a conformable closed cell foam with a rubber adhesive that provides high initial adhesion to a variety of surfaces including polyethylene and polypropylene.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Foam Color	Black
Adhesive Type	745 (Rubber Adhesive)
Foam Density	65 kg/m³ (4 lb/ft³)
Adhesive Carrier	Closed Cell Crosslinked Polyethylene Foam

Attribute Name	Value
Thickness Tolerance	1.4 — 2 mm (53 — 80 mil)
Thickness: Nominal	1.6 mm (62 mil)
Liner	Paper
Liner Thickness	0.08 mm (3 mil)
Primary Liner Color	White

Typical Performance Characteristics

Temperature: 23 °C (73 °F)
Dwell Time: 72 h

Attribute Name	Test Method	Substrate	Backing	Value
90° Peel Adhesion	ASTM D3330	Stainless Steel	5 mil Aluminum Foil	14 N/cm (128 oz/in) [1]
Normal Tensile	ASTM D897	Aluminum		275 kPa (40 lb/in²) [2]

[1] 304 mm/min (12 in/min)

[2] 6.45 cm² (1 in²), Jaw Speed 51 mm/min (2 in/min)

Static Shear

Test Method: ASTM D3654

Temperature	Value
23 °C (73 °F)	1,000 g [1]
49 °C (120 °F)	250 g [1]

[1] 13 x 25 mm (0.5 x 1 in) sample area, test terminated at 10,000 minutes

Attribute Name	Temperature	Value
Short Term Temperature Resistance		70 °C (158 °F) [1]
Long Term Temperature Resistance		49 °C (120 °F) [2]

Attribute Name	Temperature	Value
Cold Flex	-30 °C (-20 °F)	No cracking when flexed around a 1/4 in (6.4 mm) mandrel.

[1] Short Term (minutes, hour)

[2] Long Term (day, weeks)

Temperature: 23 °C (73 °F)

Attribute Name	Test Method	Value
Overlap Shear Strength	ASTM D1002, ISO 4587	240 kPa (35 lb/in²) [1]

[1] 6.45 cm² (1 in²), Jaw Speed 12.7 mm/min (0.5 in/min)

Typical Environmental Performance

Attribute Name	Value
Solvent Resistance	No apparent degradation when exposed to splash testing of typical hydrocarbon solvents. (Splash testing cycle - 20 seconds submersion, 20 sec. air dry, 3 cycles)
UV Resistance	Not recommended for direct exposure to U.V. light

Handling/Application Information

Application Examples

• The foam construction makes these products ideal for many joining, mounting, gasketing, and sealing applications involving irregular surfaces.
• 3M™ Double Coated Polyethylene Foam Tapes 4462 and 4466 are specially formulated for many indoor general purpose mounting and joining applications, including bonding to polyethylene, polypropylene and many other plastics, where moderate temperature and shear performance are required.
• Application ideas for these tapes include:
– Signs, Nameplates and Plaques
– Point of Purchase and other Displays
– Plastic Hooks, Racks and Dispensers
– Wire and Cable Clips
– Appliance, Display Case and Electronic Equipment Trim

Application Techniques

• Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improve bond strength.
• To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Typical surface cleaning solvents are isopropyl alcohol and water (rubbing alcohol) or water. Note: Be sure to follow the manufacturer’s precautions and directions for use when using cleaning solvents.
• Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

Application Equipment

To apply adhesives in a wide web format, lamination equipment is required to ensure acceptable quality. To learn more about working with pressure-sensitive adhesives please refer to technical bulletin, Lamination Techniques for Converters of Laminating Adhesives (70-0704-1430-8).

For additional dispenser information, contact your local 3M sales representative, or the toll free 3M sales assistance number at 1-800-362-3550.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Available Width	3.2 — 1219 mm (1/8 — 48 in) [1]
Maximum Length	91.4 m (100 yd)
Normal Slitting Tolerance	±0.8 mm (±1/32 in)
Standard Roll Length	32.9 m (36 yd)

[1] Slit rolls 3.2 mm (1/8 in) up to 13 mm (0.5 in) are only available in standard lengths.

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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