SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

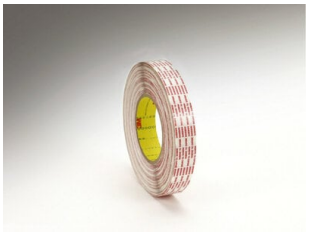
산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



English-US

Last Revision Date: September, 2024

Supersedes: June, 2024

Technical Data Sheet

3M™ Double Coated Extended Liner Tape 476XL

Product Details

Product Description

3M™ Extended Liner Tapes have a liner that extends beyond the width of the adhesive to provide easy liner starting and removal. The liner is printed with the message, “Remove to Expose Adhesive”.

Product Features

• The extended liner provides a dry edge on both edges of the tape for easy liner removal. The stated product width represents the width of the liner. The adhesive width is narrower than the liner width by the amount of the cumulative dry edges.
• 3M™Extended Liner Tape 476XL is a double coated tape with a film carrier and has excellent quick stick for sealing many boxes and tubes used for various types of shipments.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Clear
Adhesive Type		760 Rubber
Adhesive Carrier		Polypropylene film
Total Tape Thickness	ASTM D3652	0.16 mm (6 mil)
Liner Print		Remove to Expose Adhesive
Liner		43# Densified Kraft White Paper Red Printing
Liner Thickness		0.08 mm (3 mil)

Attribute Name	Value
*Note	3M™ Adhesive 760 is a high tack synthetic rubber adhesive. It provides excellent quick stick or initial adhesion.

Typical Performance Characteristics

Temperature: 23 °C (73 °F)

Attribute Name	Test Method	Value
180° Peel Adhesion	ASTM D3330	14.1 N/cm (130 oz/in) [1]

[1] 304 mm/min (12 in/min)

Attribute Name	Value
Short Term Temperature Resistance	65 °C (150 °F) [1]
Long Term Temperature Resistance	49 °C (120 °F) [2]

[1] Short Term (minutes, hour)
[2] Long Term (day, weeks)

Typical Environmental Performance

Attribute Name	Value
Solvent Resistance	Medium/Low
UV Resistance	Not recommended for direct exposure to sunlight or other sources of ultra violet light.

Special Considerations

The stated product width represents the width of the liner. The adhesive width is narrower than the liner width by the amount of the cumulative dry edges.

Handling/Application Information

Application Techniques

• Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improve bond strength.
• To obtain optimum adhesion, the bonding surfaces must be clean, dry, and well unified. Some typical surface cleaning solvents are isopropyl alcohol and heptane.*
• Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.
*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

Industry Specifications

FDA Statement

This product might be suitable for use in indirect food contact applications. Please see the applicable Regulatory Data Sheet for more information relating to FDA compliance.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Available Width	12.7, 19.1, 25.4, 38, 47 mm (1/2, 3/4, 1, 1.5, 1.8 in)
Core Size (ID)	76.2 mm (3 in)
Liner Extension Width (each side)	3.2 mm (1/8 in)
Maximum Length	494 m (540 yd)
Minimum Length	55 m (60 yd)
Normal Slitting Tolerance	± 0.8 mm (± 1/32 in)

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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