SNAPSHOOT
ENGINEERED FOR A SAFER TOMORROW

현장을 이해하고, 필요한 솔루션을 연결합니다.

산업안전 · 추락방지 시스템
산업용 소재 · 건축자재
제품 제안부터 공급·시공·설치·교육까지



COMPANY INFORMATION

스냅슛 (SNAPSHOOT)

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TECHNICAL DOCUMENTS

인증서 · 데이터시트 · 기술자료

제품의 규격과 성능, 인증 및 적용 조건을 확인하기 위한 자료입니다.

ABOUT SNAPSHOOT

제품 공급을 넘어, 현장에 맞는 해결책으로

스냅슛은 산업현장의 작업 환경과 요구 조건을 바탕으로
적합한 제품과 시스템을 제안합니다. 현장 실사를 통해 설치 조건을 확인하고,
공급부터 시공·설치 및 사용 교육까지 필요한 과정을 함께합니다.

추락방지 시스템

안전대부착설비 · 수평·수직 라이프라인
레일 시스템 · 리지드 포스트

밀폐공간 진입·구조 솔루션

데빗암 · 삼각대 · 구조용 윈치
윈치 안전블록 · 구조장비

산업안전 보호구

전신형 안전대 · 랜야드 · 안전블록
작업 환경에 맞춘 개인보호구

산업용 소재·건축자재

산업용 테이프 · 접착제 · 기능성 소재
구조용 스크류 · 목조건축 자재

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홈페이지 바로가기 →
문서 라이브러리 바로가기 →
시공사례 바로가기 →
문의하기 →

본 페이지는 스냅슛의 자료 제공 안내용 표지입니다. 첨부된 인증서 및 기술자료의 발행 주체, 인증 대상과 적용 범위는 해당 원문을 기준으로 확인해 주세요.



3M Science. Applied to Life.™

Technical Data Sheet

3M™ Adhesive Transfer Tape 9502

English-US

Last Revision Date: September, 2024

Supersedes: June, 2024

Product Details

Regulatory Info/SDS

Product Description

3M™ Industrial Acrylic Adhesive 220 is an economical choice for most general industrial bonding in metal, painted metal, and high surface energy plastic applications.

Product Features

- Up to 350°F short-term heat resistance
- Good chemical resistance
- Good shear strength

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		Acrylic
Total Tape Thickness	ASTM D3652	0.06 mm (2.3 mil)
Liner Print		3M
Liner		58# Polycoated Kraft Paper (PCK)
Liner Thickness		0.11 mm (4.2 mil)
Primary Liner Color		Tan

Typical Performance Characteristics

90° Peel Adhesion

Temperature: 23 °C (73 °F)
Backing: 2 mil Aluminum Foil
Test Method: ASTM D3330

Dwell Time	Substrate	Value
15 min	Stainless Steel	4.4 N/cm (40 oz/in) [1]
72 h	ABS	6 N/cm (55 oz/in) [1]
72 h	Glass	7.7 N/cm (70 oz/in) [1]
72 h	Polycarbonate (PC)	6 N/cm (55 oz/in) [1]
72 h	Stainless Steel	8.1 N/cm (74 oz/in) [1]

[1] 304 mm/min (12 in/min)

Static Shear

Temperature	Test Condition	Value
23 °C (73 °F)	2000 g	5,000 min [1]
70 °C (158 °F)	1000 g	4,000 min [1]

[1] 25 x 25 mm (1 in x 1 in) sample area, test terminated after 10,000 minutes

Attribute Name	Value
Short Term Temperature Resistance	177 °C (350 °F) [1]
Long Term Temperature Resistance	93 °C (200 °F) [2]

[1] Short Term (minutes, hour)

[2] Long Term (day, weeks)

Typical Environmental Characteristics

Environmental Resistance

Humidity Resistance – High humidity has a minimal effect on adhesive performance. Bond strength shows no significant reduction after exposure for 7 days at 90°F (32°C) and 90% relative humidity.

UV Resistance – When properly applied, nameplates and decorative trim parts are not adversely affected by outdoor exposure.

Water Resistance – Immersion in water has no appreciable effect on the bond strength. After 100 hours at room temperature, the high bond strength is maintained.

Temperature Cycling Resistance – High bond strength is maintained after cycling four times through:
4 hours at 158°F (70°C)
4 hours at -20°F (-29°C)
4 hours at 73°F (22°C)

Chemical Resistance – When properly applied, nameplate and decorative trim parts will hold securely after exposure to numerous chemicals including oil, mild acids and alkalis.

Bond Build-up: The bond strength of 3M™ Industrial Acrylic Adhesive 220 increases as a function of time and temperature

Temperature/Heat Resistance: 3M™ Industrial Acrylic Adhesive 220 is usable for short periods (minutes, hours) at temperatures up to350°F (177°C) and for intermittent longer periods (days, weeks) up to 250°F (121°C).

Lower Temperature Service Limit:40°F (-40°C). The glass transition temperature, TG, for 3M™ Industrial Acrylic Adhesive 220 is -31°F (-35°C). Many applications survive below this temperature. Factors to consider are: the materials being bonded, the dwell at RT before cold exposure and the stresses below the TG (ie. expansion/contraction stresses, impact). Optimum conditions are: bonding HSE materials, longer time at RT before cold exposure and little or no stress below the glass transition temperature.

Handling/Application Information

Application Examples

- Attaching nameplates, appliqués, and decorative trim to metal and high surface energy plastics
- Laminating to sub-surface printed polycarbonate or polyester graphic overlay materials
- Used in the automotive, appliance and electronics industries for cost-effective, long-term bonding applications

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Available Sizes

Attribute Name	Value
Master Width	1.22, 1.52 m (48, 60 in) [1]

[1] More sizes may be available. Please talk to your local 3M representative for more information.

Recognition/Certification

TSCA: This product is defined as an article under the Toxic Substances Control Act and therefore, it is exempt from inventory listing requirements

MSDS: 3M has not prepared a MSDS for this product which is not subjected to the MSDS requirements of the Occupational Safety and Health Administration’s Hazard Communication Standard, 29 C.F.R.1910.1200(b)(6)(v). When

used under reasonable conditions or in accordance with the 3M directions for use, this product should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the directions for use may affect its performance and present potential health and safety hazards.

UL: These products have been recognized by Underwriters Laboratories, Inc. under UL 969. For more information on the UL Certification, please visit the website at http://www.3M.com/converter, select UL Recognized Materials, then select the specific product area.

Note: One of 3M's core values is to respect our social and physical environment. 3M is committed to comply with ever-changing, global, regulatory and consumer environmental, health, and safety (EHS) requirements. As a service to our customers, 3M is providing information on the regulatory status of many 3M products. Further regulation information including that for OSHA, USCPSI, FDA, California Proposition 65, READY and RoHS, can be found at 3M.com/regs.

Automotive Disclaimer

Select Automotive Applications:
This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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